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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 09, 2005
11:26 am

Work Order No	:	0024008	Department Code:	
Project Name	:	pB67-43001-235 X	Burden Flags	: NNNNNNNN
Project For	:	WK538	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	pB67-43001-235	Invoice Number	:
Description	:	<i>outer tube</i>	Invoice Amount	: 0.00
Manufactured	:	No		
Amount Req'd	:	<i>217.</i>	Order Entry No	:
Amount Done	:	0	OE Value	: 0.00
Start Date	:	08-09-05		
Est Finish Date	:		Est Margin	: 0.000%
Act Finish Date	:		Actual Margin	: 0.000%
Drawings Req'd	:	No		
Ok for Approval	:			
Approval Rec'd	:		\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

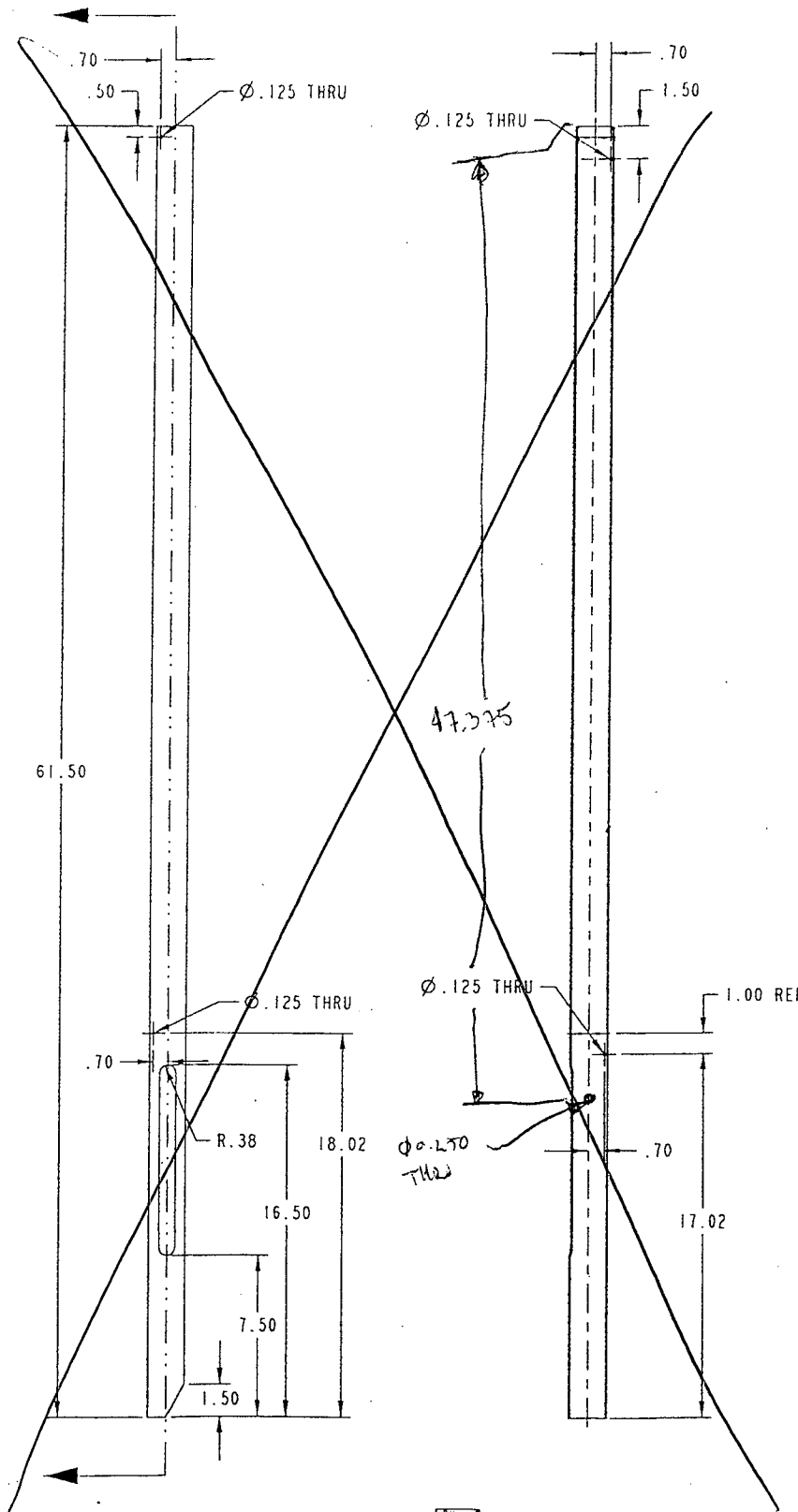
		Estimated	Actual
Labour Hrs/Amount Done	:	0.00	0.00
Profits/(Loss)	:	0.00	0.00

DART AEROSPACE LTD		Work Order:	24008 A
Description: <i>Outer Tube</i>		Part Number:	B67-43001-235
Dwg: <i>B67-43001 Rev B</i>		Qty:	17.15
		Page of	

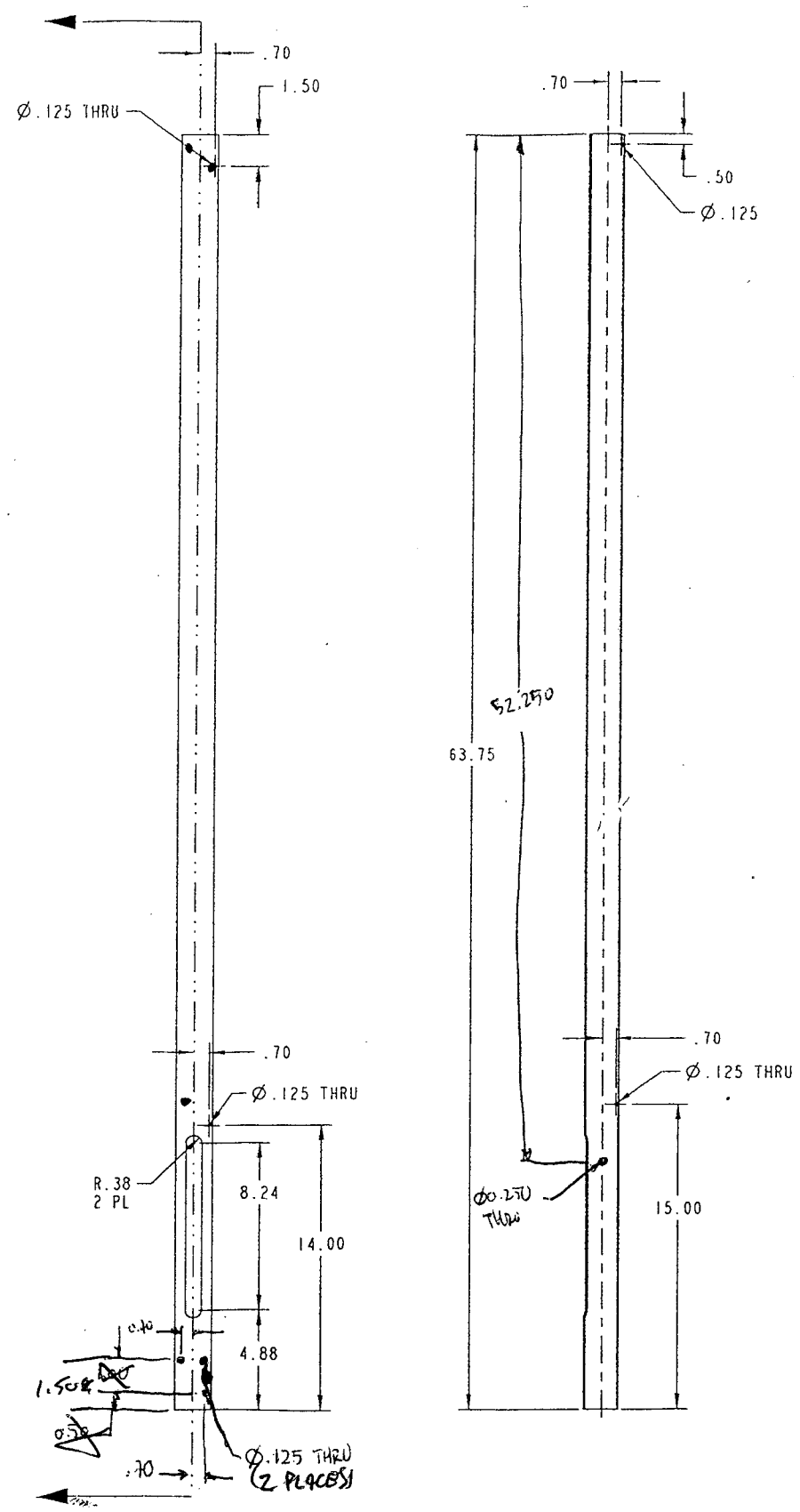
Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	U	05/09/02	17
2	MM	<i>Machine as per DWG B67-43001</i>			
		<i>Mat: 6061-T6 All ϕ 1.750 x .065" Wall</i>			
		<i>Tubing Batch: M18188</i>	BG	05.09.06	10
3	QC2	<i>Inspect Parts as they come off the machine</i>	mt	05/09/09	10
4	QC8	<i>Second Check</i>	FE	05 09 09	10
5	MM	<i>Rebuild</i>	mt	05/09/09	10
6	ST	<i>Identified Stack</i>	FE	05/09/24	10
		<i>M18188</i>			
7	AC	<i>Cast/Part 49.79</i>	SUC	05-09-30	10
		<i>49.79</i>			
8	PC	<i>Close w/o</i>			
		<i>Level 21</i>	DP	05/09/30	10

Rev	Date	Change	Revised By	Approved
				<i>[Signature]</i>

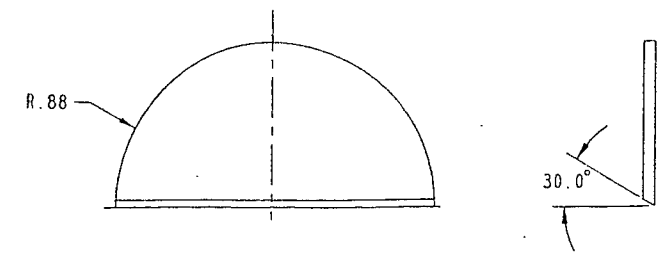
D
C
B
A



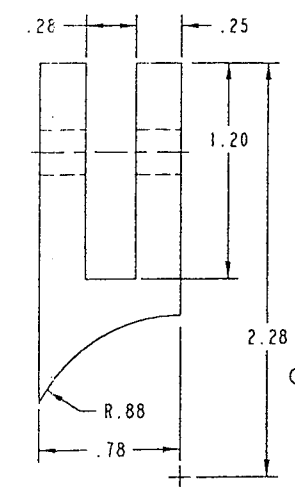
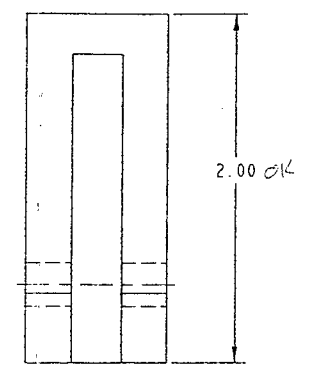
① -229 OUTER TUBE
MATL: 1.75 OD X .065 WALL, 6061-T6, WW-T-700/6
SCALE 0.250



① -235 OUTER TUBE
MATL: 1.75 OD X .065 WALL, 6061-T6, WW-T-700/6
SCALE 0.250



① -231 OUTER TUBE PARTIAL END CAP
MATL: .063 THK, 6061-T6, QQ-A-250/11
SCALE 2.000



① -273 BRACKET
MATL: 6061-T6, QQ-A-225/8
SCALE 2.000
SEE DWG D3440-13

